## Radius Gages SERIES 186

- Radius size is stamped on each gage leaf.
- Each leaf comprises an internal and an external radius gage of the same size.
- With locking clamp.





## **SPECIFICATIONS**

Metric -							
Code No.	Range (mm)	Accuracy	Composition of leaves	Remarks			
186-110	0.4 - 6	0.04	18 leaves: 0.4, 0.8, 1, 1.2, 1.5, 1.6 mm, 1.75 - 3 mm by 0.25 mm, 3.5 - 6 mm by 0.5 mm	90° arc			
186-902	0.5 - 13		26 leaves: 0.5 - 13 mm by 0.5 mm	90° arc, separate part type			
186-105	1 - 7		34 leaves: 1 - 3 mm by 0.25 mm, 3.5 - 7 mm by 0.5 mm	180° arc			
186-106	7.5 - 15		32 leaves: 7.5 - 15 mm by 0.5 mm	180° arc			
186-107	15.5 - 25		30 leaves: 15.5 - 20 mm by 0.5 mm, 21 - 25 mm by 1 mm	180° arc			

Inch							
Code No.	Range (in)	Accuracy	Composition of leaves	Remarks			
186-103	1/32 - 17/64	±0.002 in	16 leaves: 1/32 in - 17/64 in by 64ths	90° arc			
186-101	1/32 - 1/4		30 leaves: 1/32 in - 1/4 in by 64ths	180° arc			
186-102	17/64 - 1/2		32 leaves: 17/64 in - 1/2 in by 64ths	180° arc			
186-104	9/32 - 33/64		16 leaves: 9/32 in - 33/64 in by 64ths	90° arc			
186-901*	1/64 - 1/2		25 leaves: 1/64 in - 17/64 in by 64ths, 9/32 in - 1/2 in by 32nds	_			

<sup>\*</sup> Each gage has five measuring locations.



Composition of leaves for 186-902